

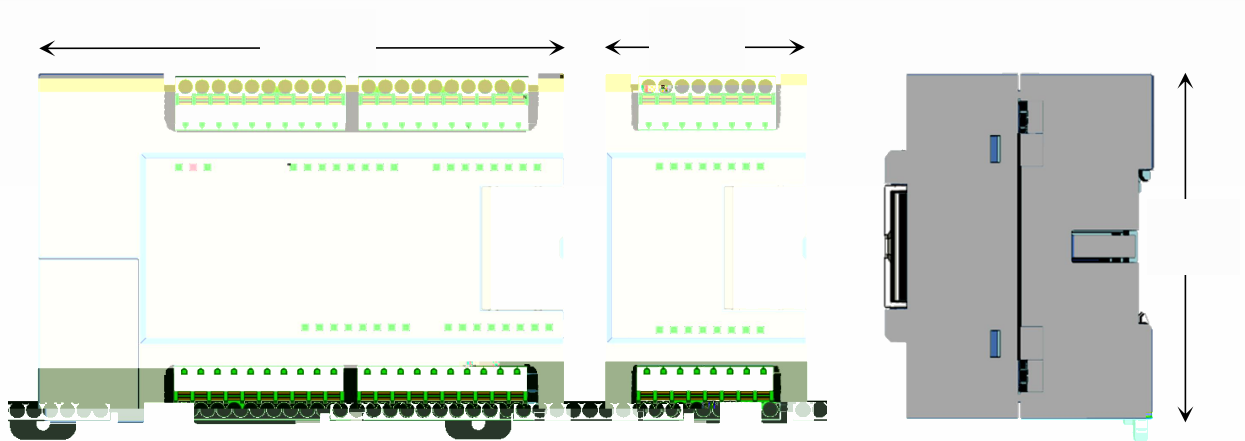
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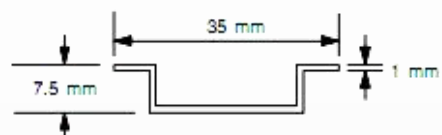
[illegible]

3.1



1

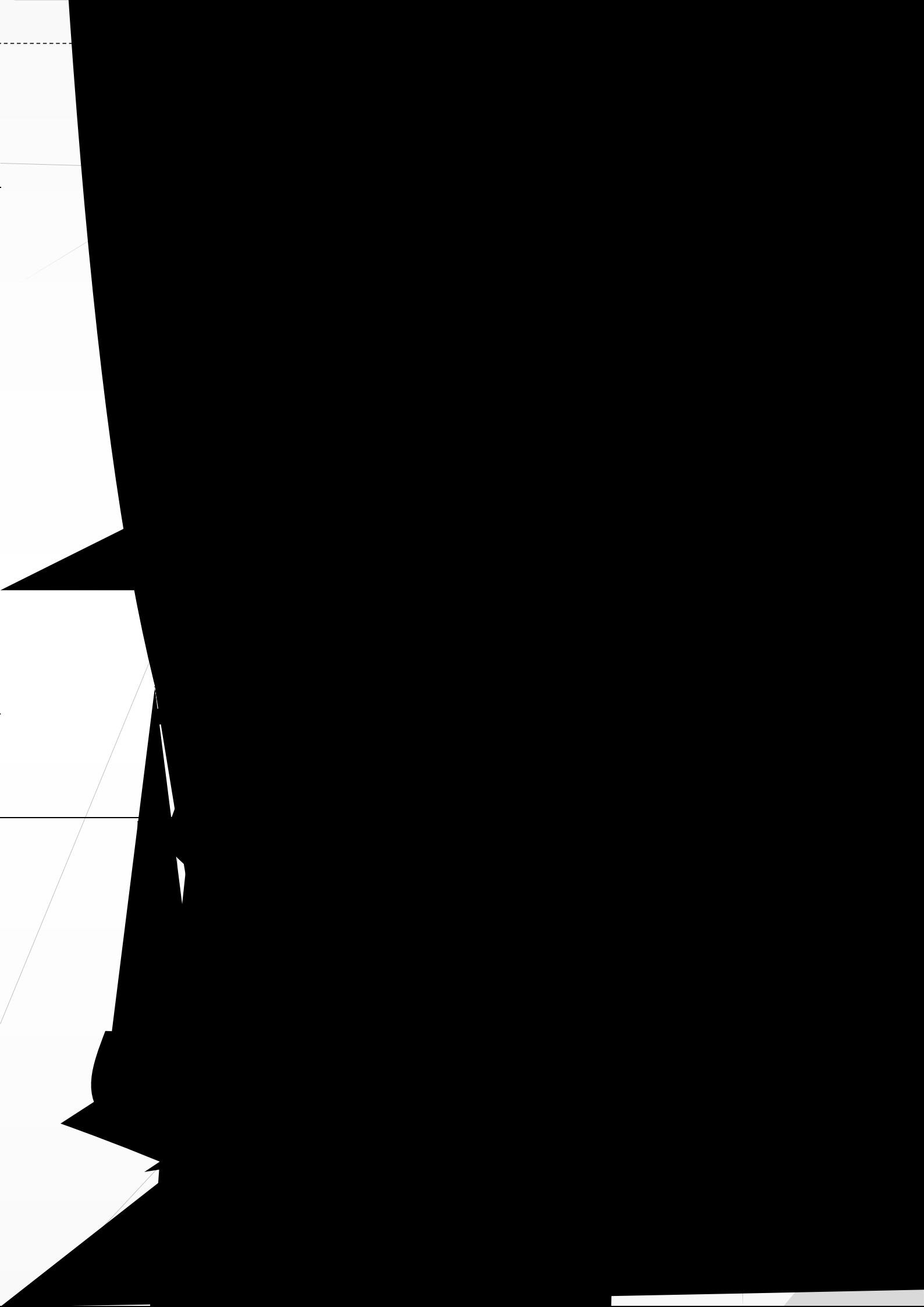
3.2



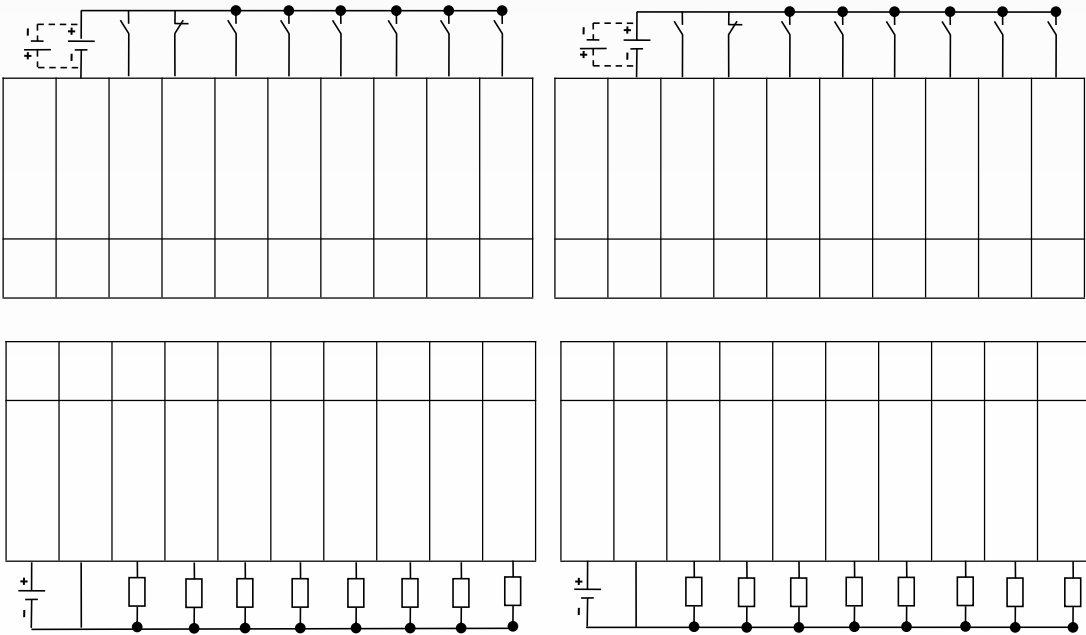
2 DIN



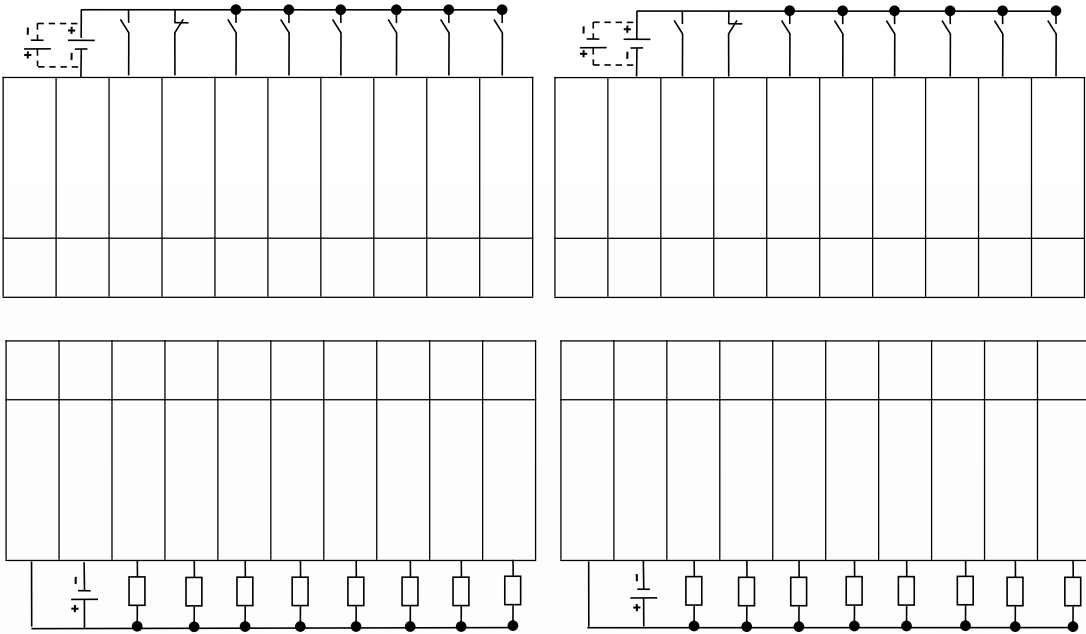
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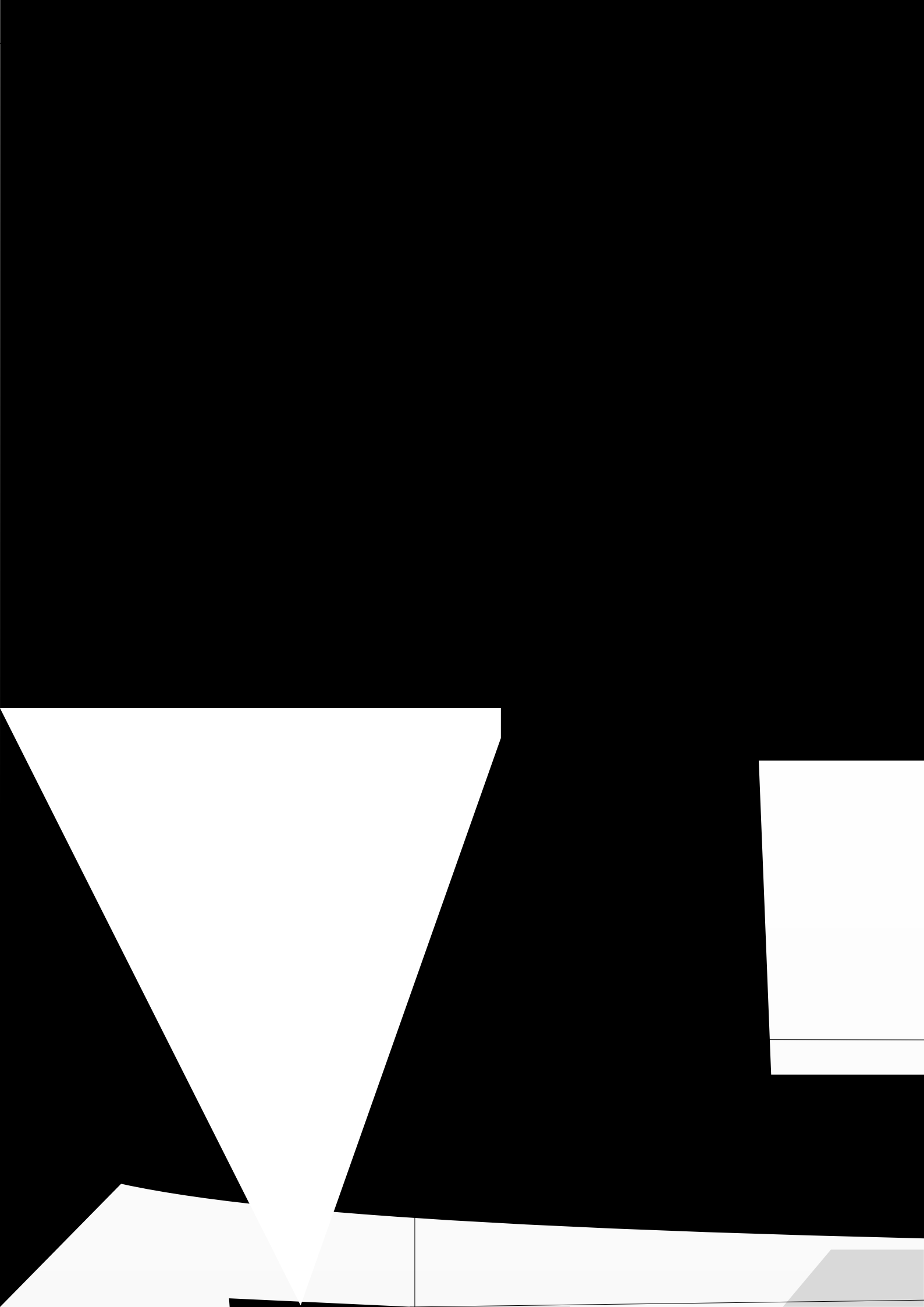


R5201-EA /XX



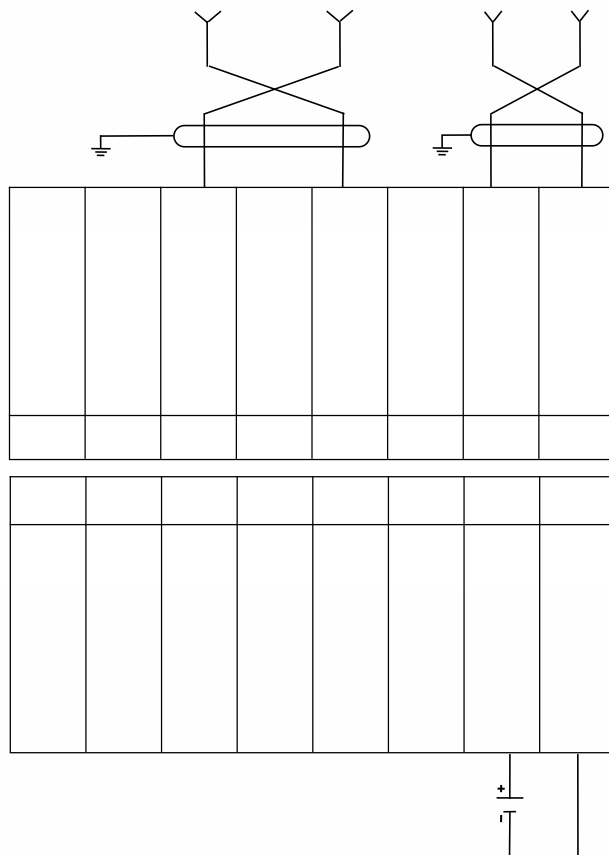
R5202-EA /XX

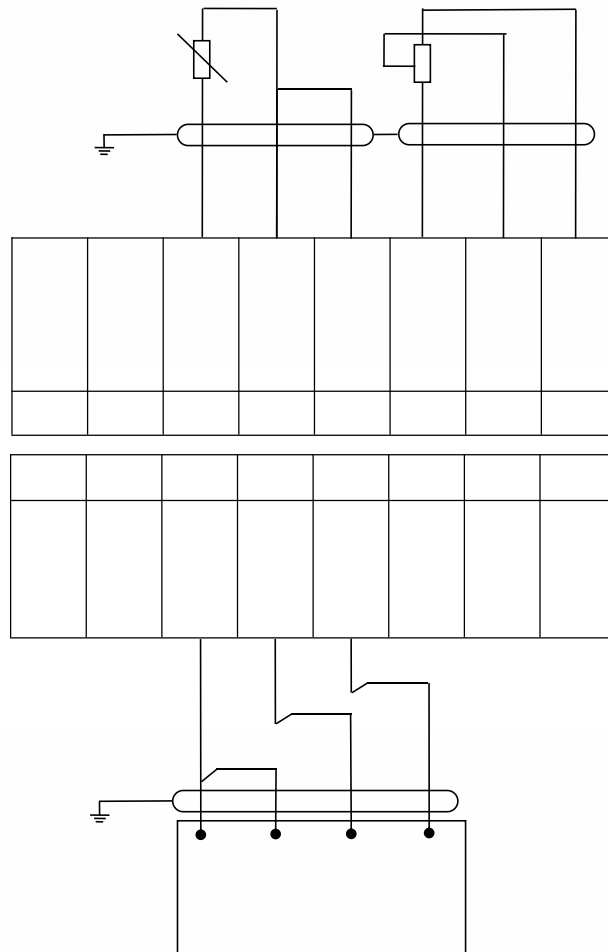




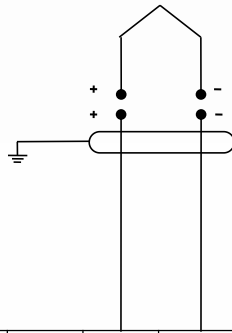
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4 E4041









4 E8042



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4.5.3 RJ45

| LINK1/LINK2 | ACT1/ACT2 | |
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9 RJ45

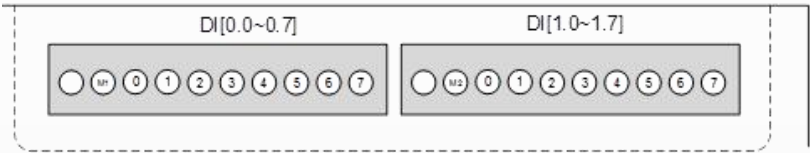
4.6



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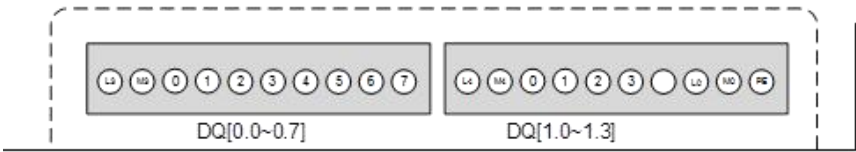
10

4.7



| Digital Input-0 | | Digital Input-1 | |
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4.8

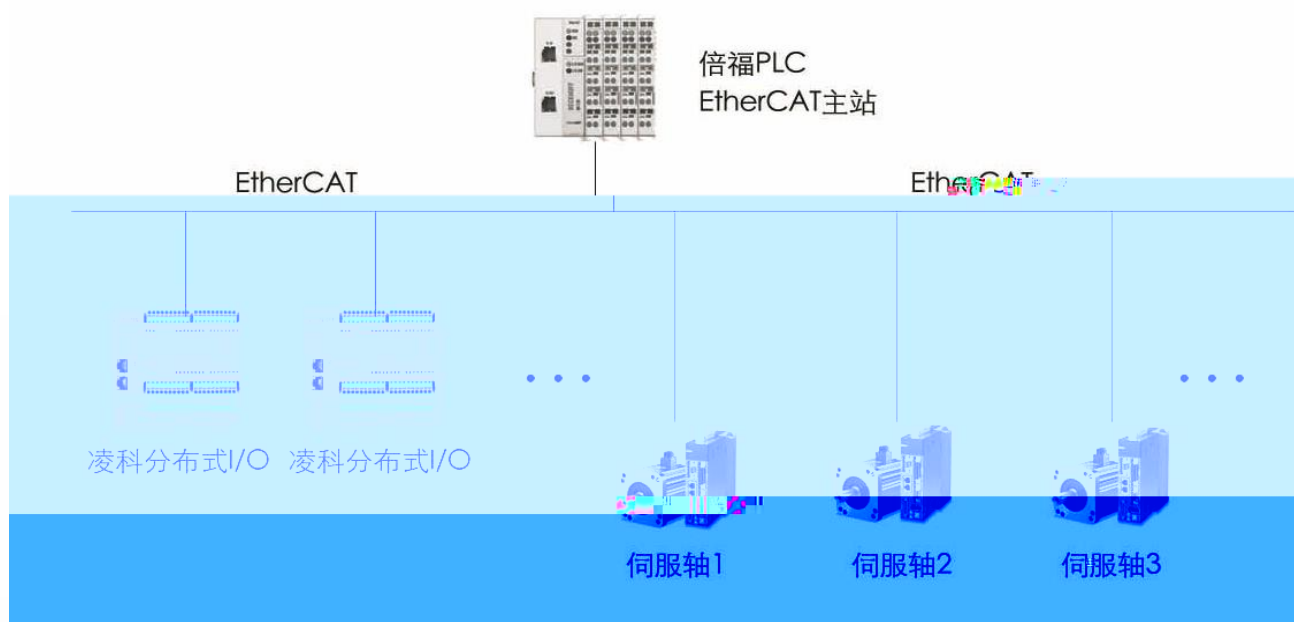


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|-------------------|-------------------|
| Digital Output -0 | Digital Output -1 |
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5.ETHERCAT

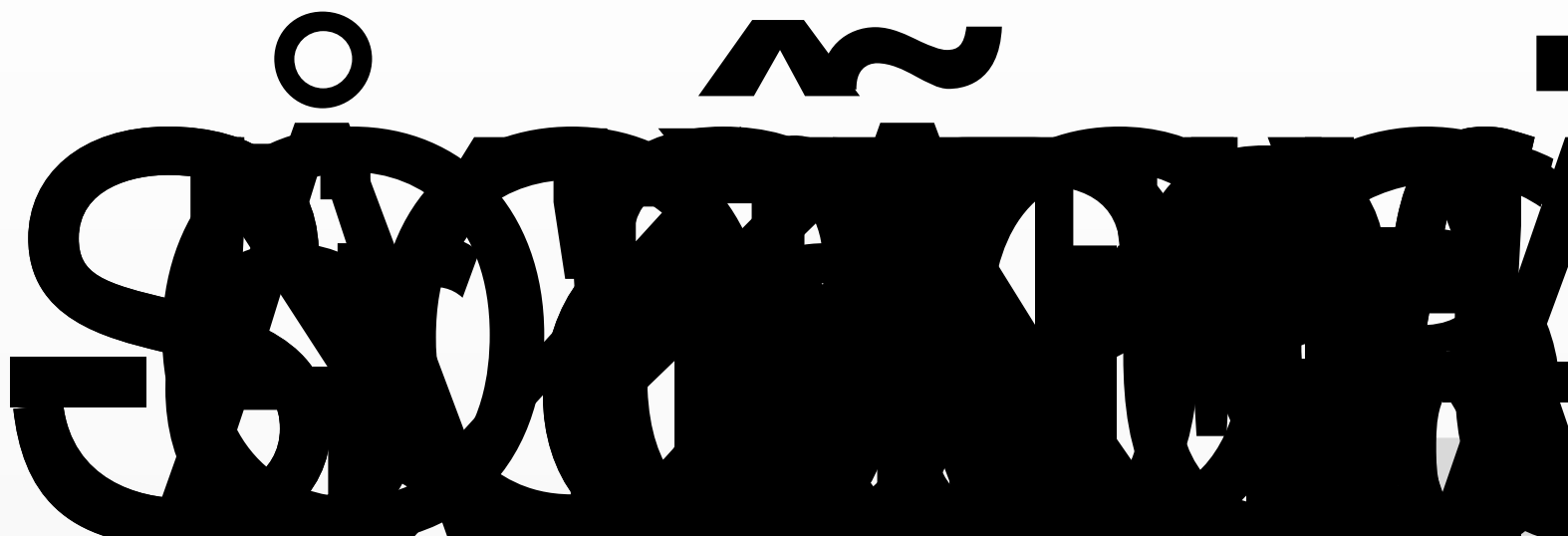
5.1 ETHERCAT IO



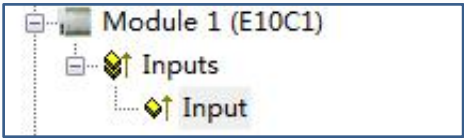
3:ETHERCAT IO

5.2

5.2.1 R51C1-EA/F R51C1-EA/Pro

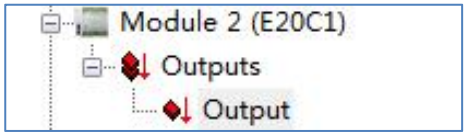


5.3.1 DI



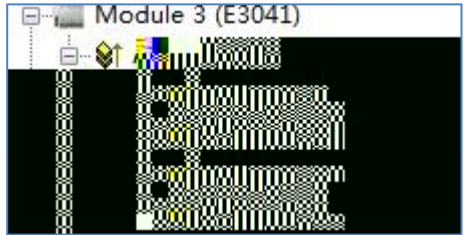
5 E10C1

5.3.2 DQ



6 E20C1

5.3.3 AI



7 E3041

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| 8010:0 | Param_list | RO |
| 8011:0 | Param_Offset | RO |
| 8012:0 | Param_Gain | RO |
| 8013:0 | Param_AverageNum | RO |

8 E3041 SDO 8010

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|---------|------------|------|-----|
| 8012:0 | Param_Gain | RO | |
| 8012:01 | CH1_Gain | RW P | --- |
| 8012:02 | CH2_Gain | RW P | --- |
| 8012:03 | CH3_Gain | RW P | --- |
| 8012:04 | CH4_Gain | RW P | --- |

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|---------|------------------|------|-----|
| 8013:0 | Param_AverageNum | RO | |
| 8013:01 | CH1_AverageNum | RW P | --- |
| 8013:02 | CH2_AverageNum | RW P | --- |
| 8013:03 | CH3_AverageNum | RW P | --- |
| 8013:04 | CH4_AverageNum | RW P | --- |

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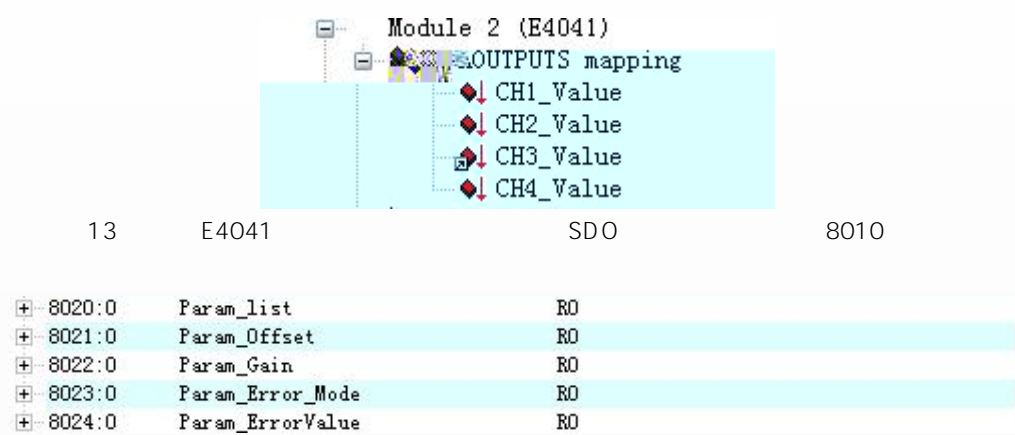
5.4

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5.4.1

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5.5

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5.6

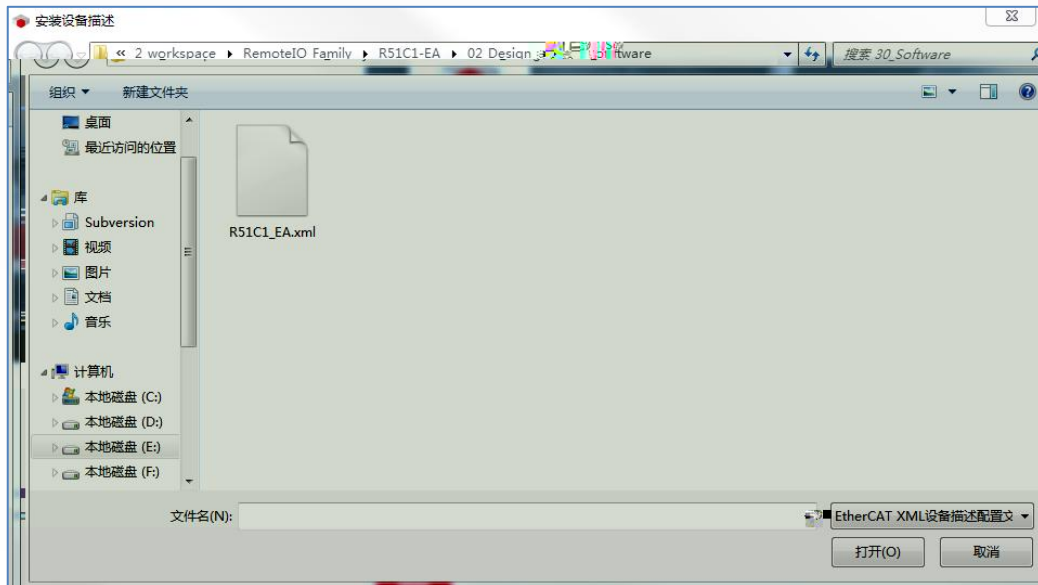
XML

5.6.1

Twincat2

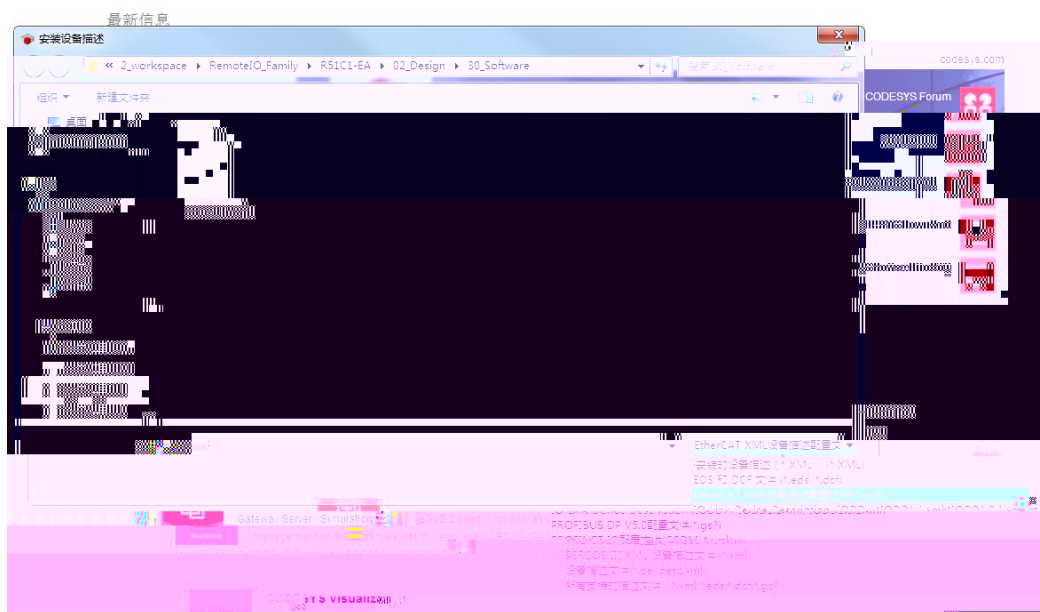


CODESYS V3.5 SP6 Patch 1



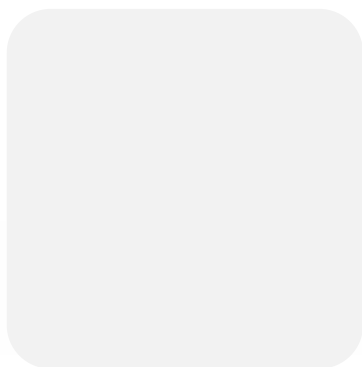
18 CODESYS

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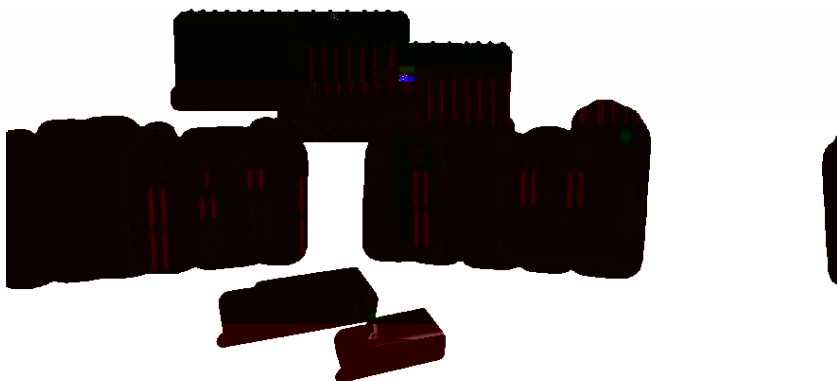


19CODESYS

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