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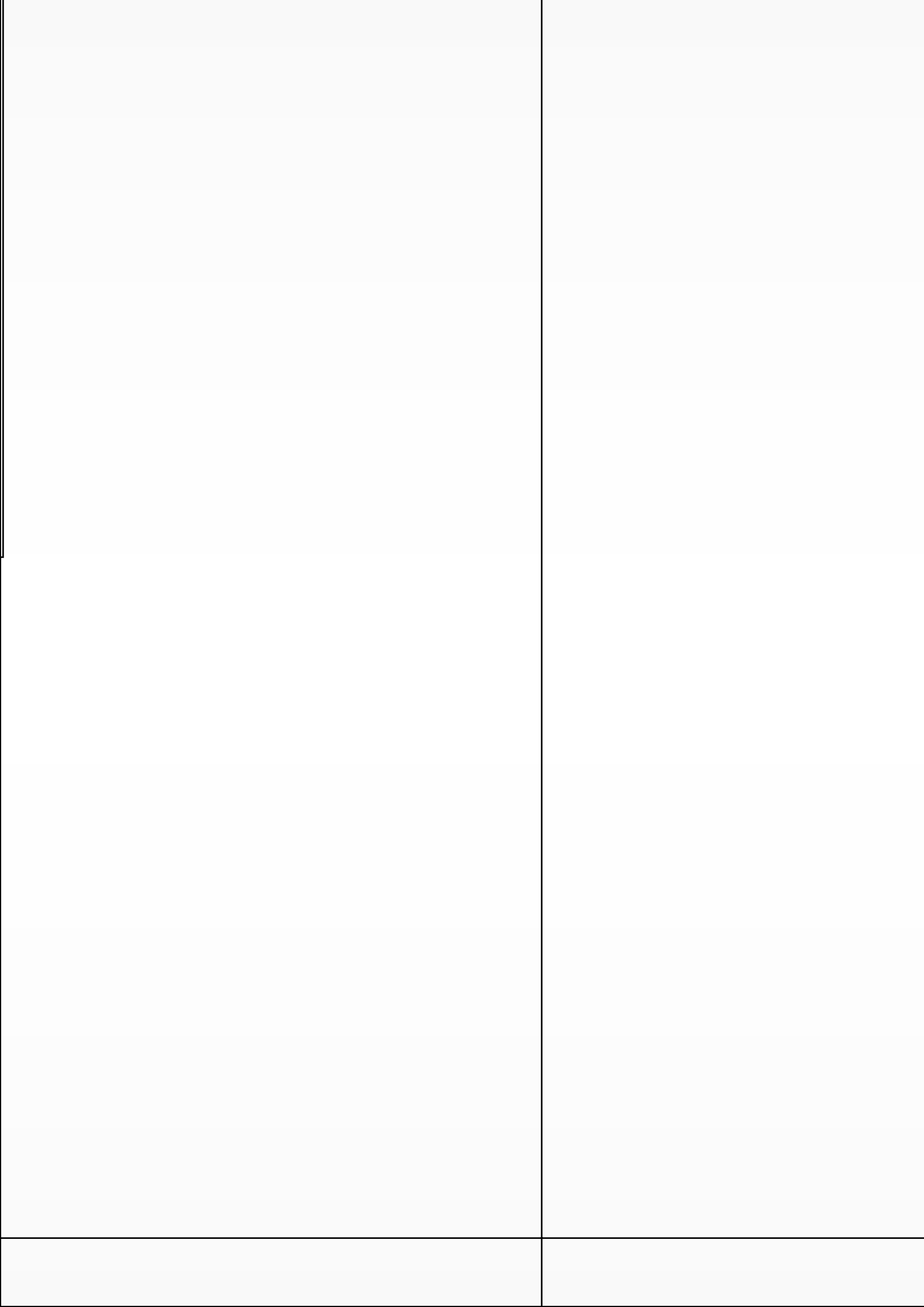
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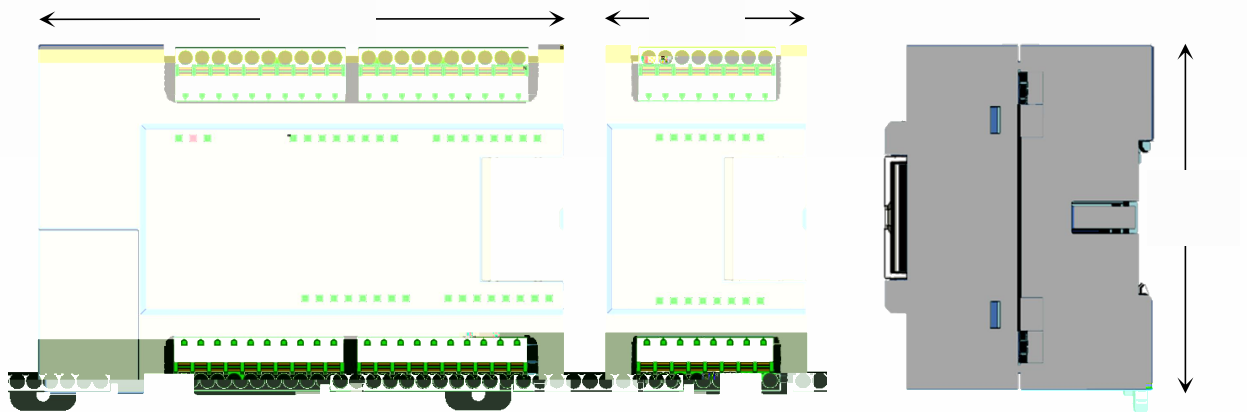
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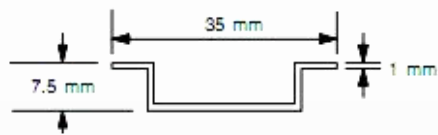


3.1



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3.2



2 DIN

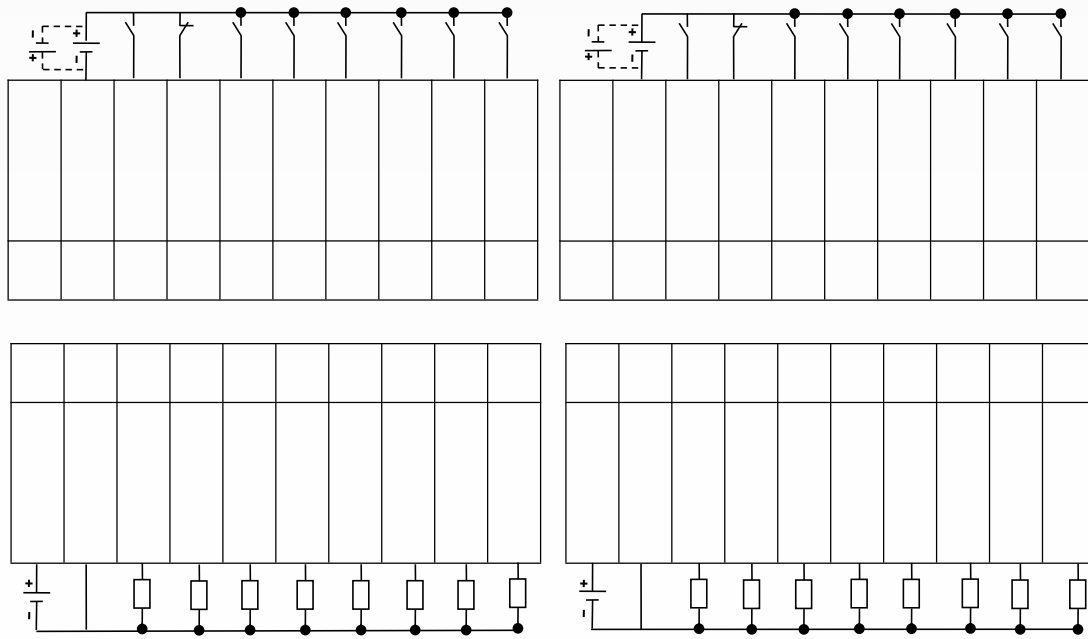


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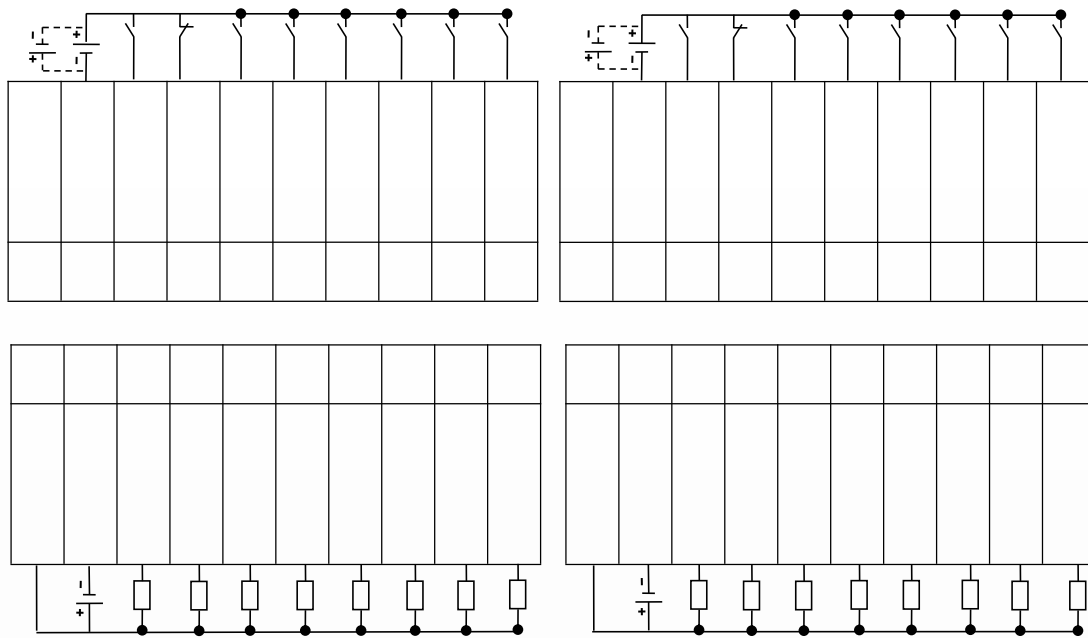


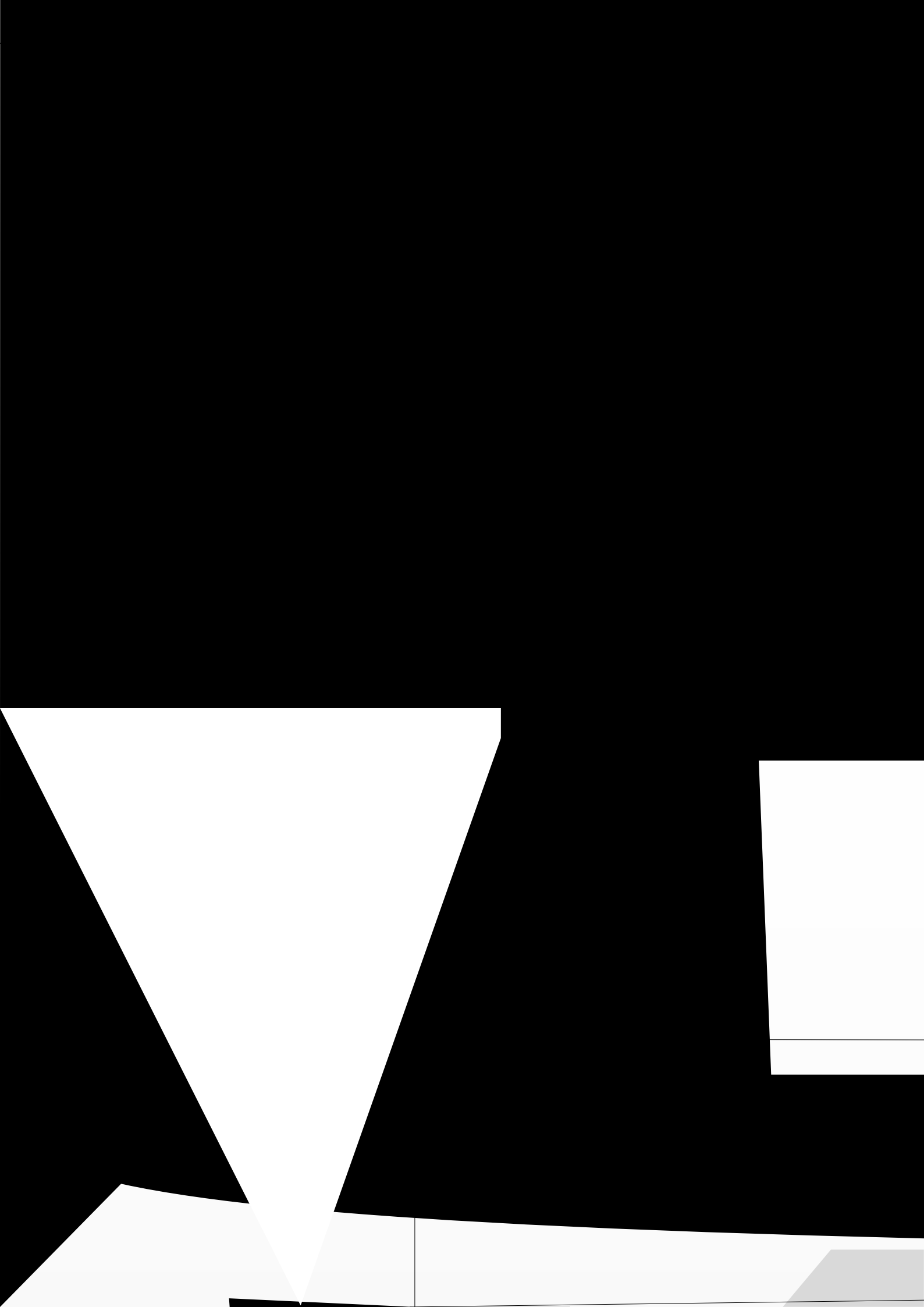


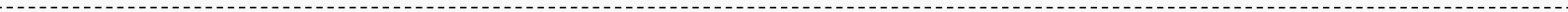
R5201-EA/XX



R5202-EA/XX





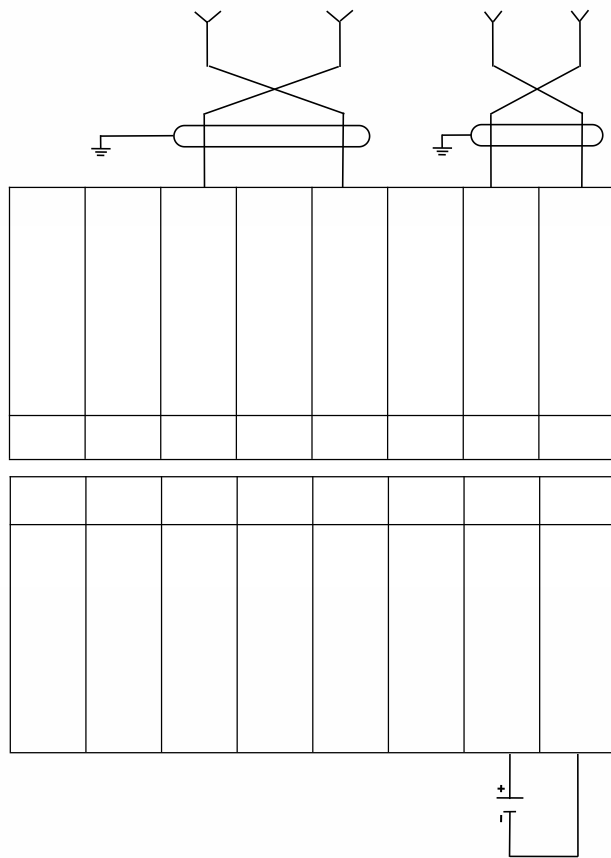


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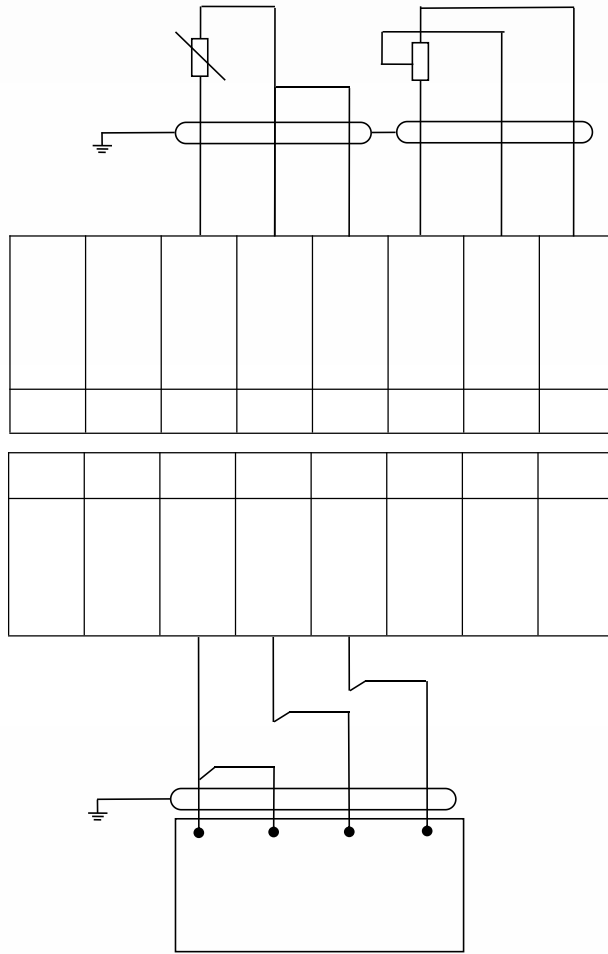


4 E4041

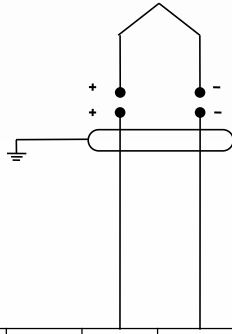


E8041

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4 E8042



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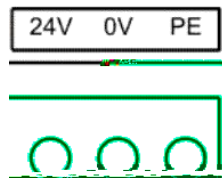
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4.5.3 RJ45

| LINK1/LINK2 | ACT1/ACT2 | |
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9 RJ45

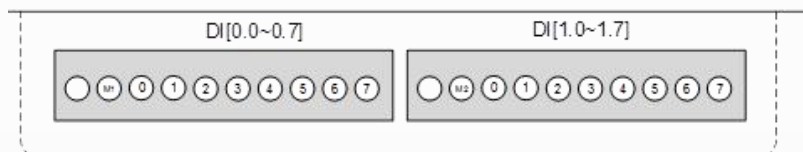
4.6



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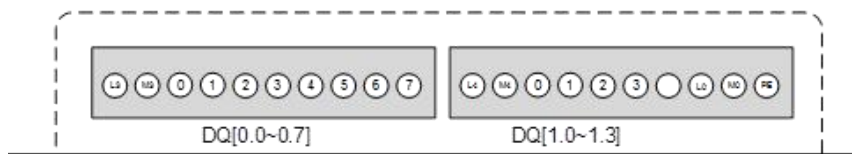
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| Digital Input-0 | | Digital Input-1 | |
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4.8



Digital Output -0

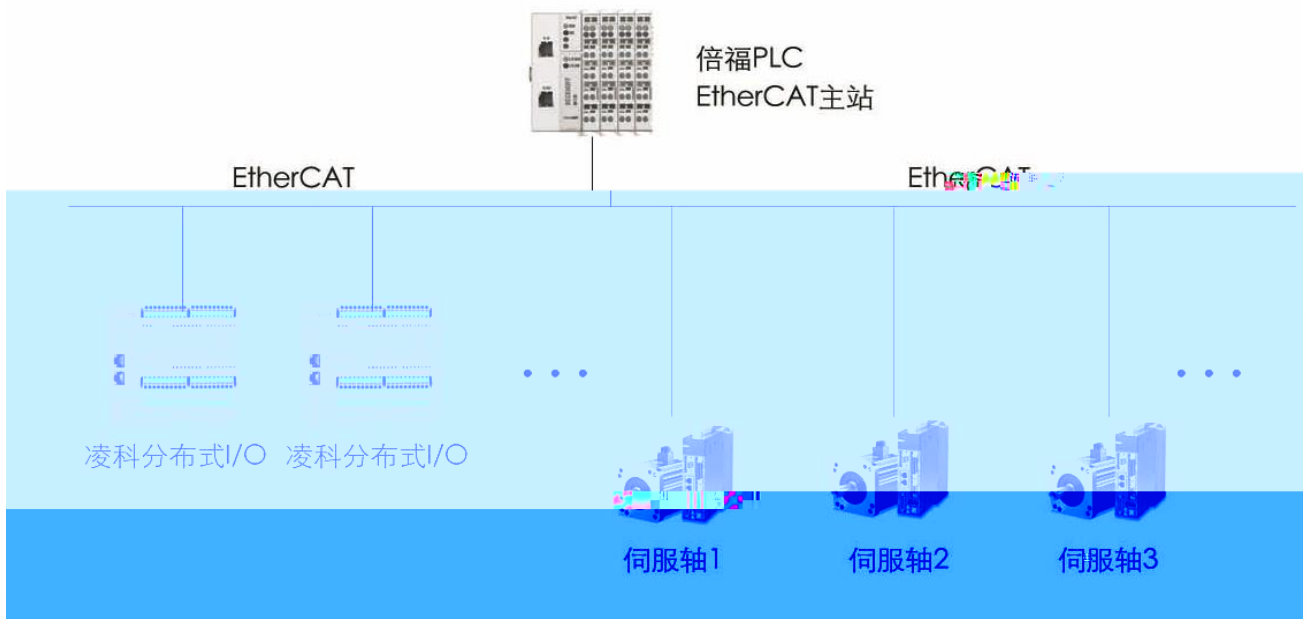
Digital Output -1



5.ETHERCAT

5.1

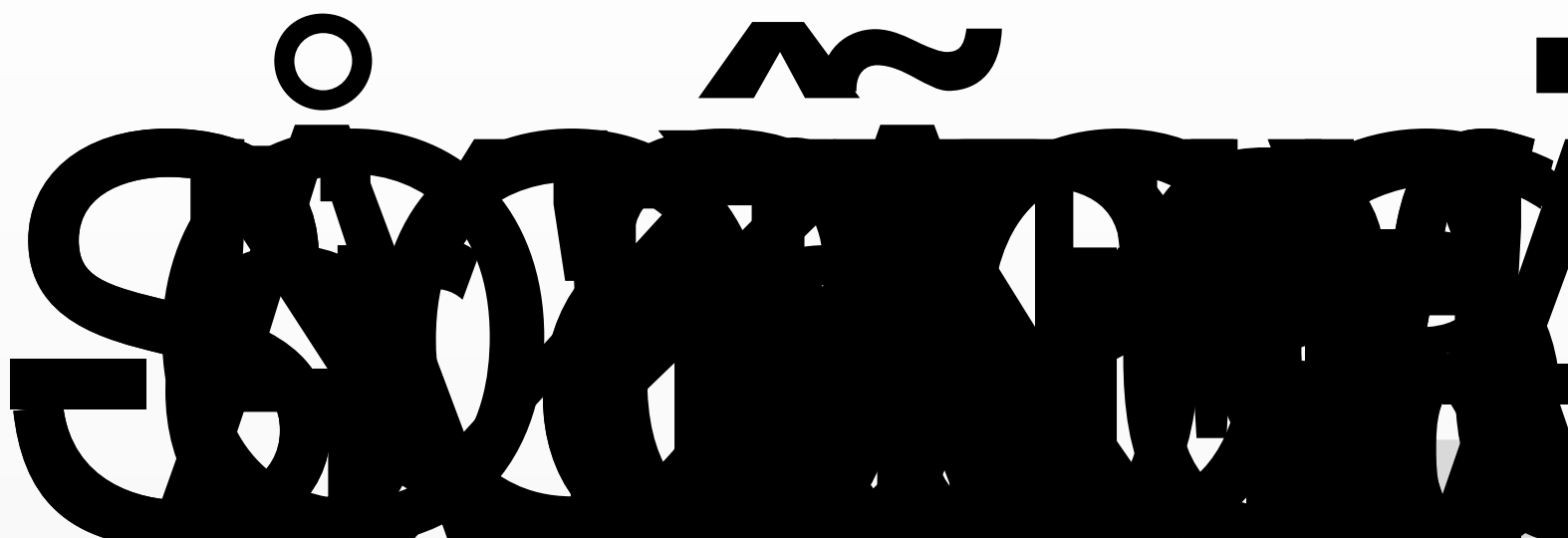
ETHERCAT IO



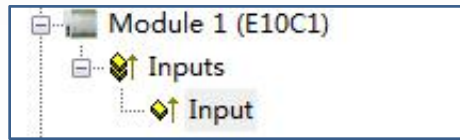
3:ETHERCAT IO

5.2

5.2.1 R51C1-EA/F R51C1-EA/Pro

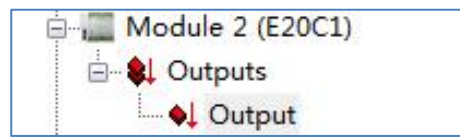


5.3.1 DI



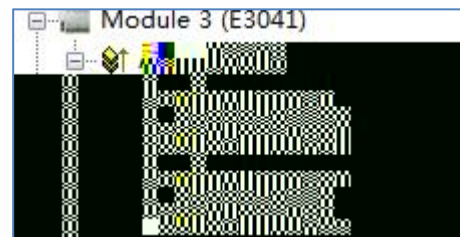
5 E10C1

5.3.2 DQ



6 E20C1

5.3.3 AI



7 E3041

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|---------|------------------|----|
| +8010:0 | Param_list | RO |
| +8011:0 | Param_Offset | RO |
| +8012:0 | Param_Gain | RO |
| +8013:0 | Param_AverageNum | RO |

8 E3041 SDO 8010

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| 8010:0 | Param_list | RO | |
| 8010:01 | CH1_Range | RW P | --- |
| 8010:02 | CH2_Range | RW P | --- |
| 8010:03 | CH3_Range | RW P | --- |
| 8010:04 | CH4_Range | RW P | --- |

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| 8011:0 | Param_Offset | RO | |
| 8011:01 | CH1_Offset | RW P | --- |
| 8011:02 | CH2_Offset | RW P | --- |
| 8011:03 | CH3_Offset | RW P | --- |
| 8011:04 | CH4_Offset | RW P | --- |

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|---------|------------|------|-----|
| 8012:0 | Param_Gain | RO | |
| 8012:01 | CH1_Gain | RW P | --- |
| 8012:02 | CH2_Gain | RW P | --- |
| 8012:03 | CH3_Gain | RW P | --- |
| 8012:04 | CH4_Gain | RW P | --- |

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|---------|------------------|------|-----|
| 8013:0 | Param_AverageNum | RO | |
| 8013:01 | CH1_AverageNum | RW P | --- |
| 8013:02 | CH2_AverageNum | RW P | --- |
| 8013:03 | CH3_AverageNum | RW P | --- |
| 8013:04 | CH4_AverageNum | RW P | --- |

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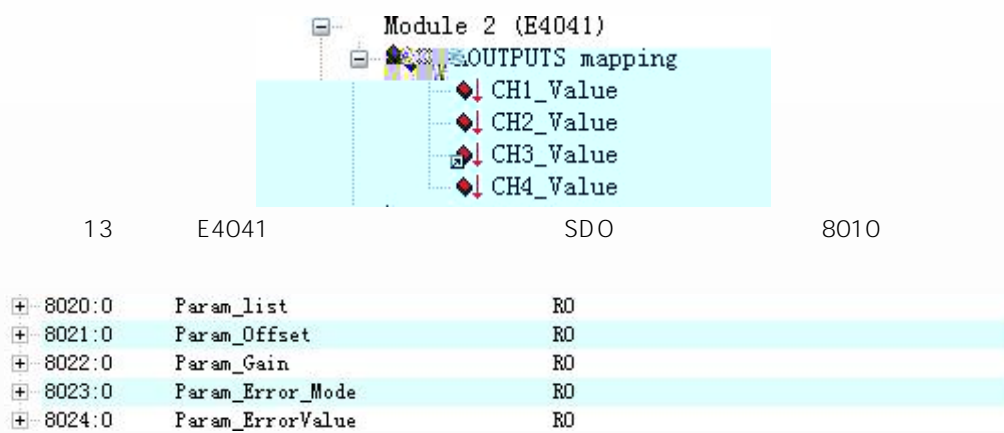
5.4

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5.4.1

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8020:0 Param_list RO
  8020:01 CH1_Range RW P ---
  8020:02 CH2_Range RW P ---
  8020:03 CH3_Range RW P ---
  8020:04 CH4_Range RW P ---
15 SDO 8010

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8021:0 Param_Offset RO
  8021:01 CH1_Offset RW P --- 8021:02
  8021:02 CH2_Offset RW P --- 8021:03
  8021:03 CH3_Offset RW P --- 8021:04
  8021:04 CH4_Offset RW P ---

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16

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8022:0 Param_Gain RO
  8022:01 CH1_Gain RW P ---
  8022:02 CH2_Gain RW P ---
  8022:03 CH3_Gain RW P ---
  8022:04 CH4_Gain RW P ---

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5.5

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5.6

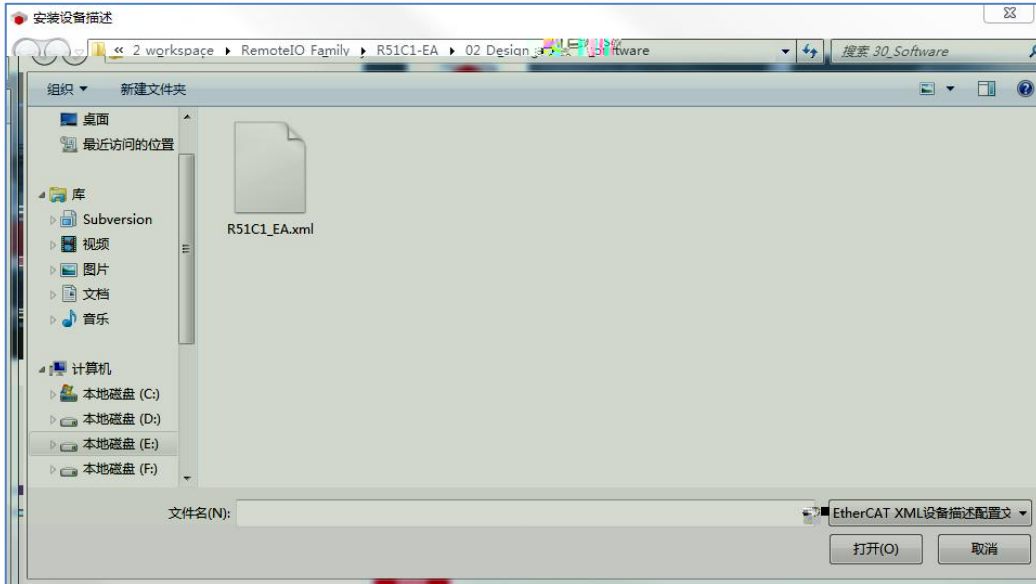
XML

5.6.1

Twincat2

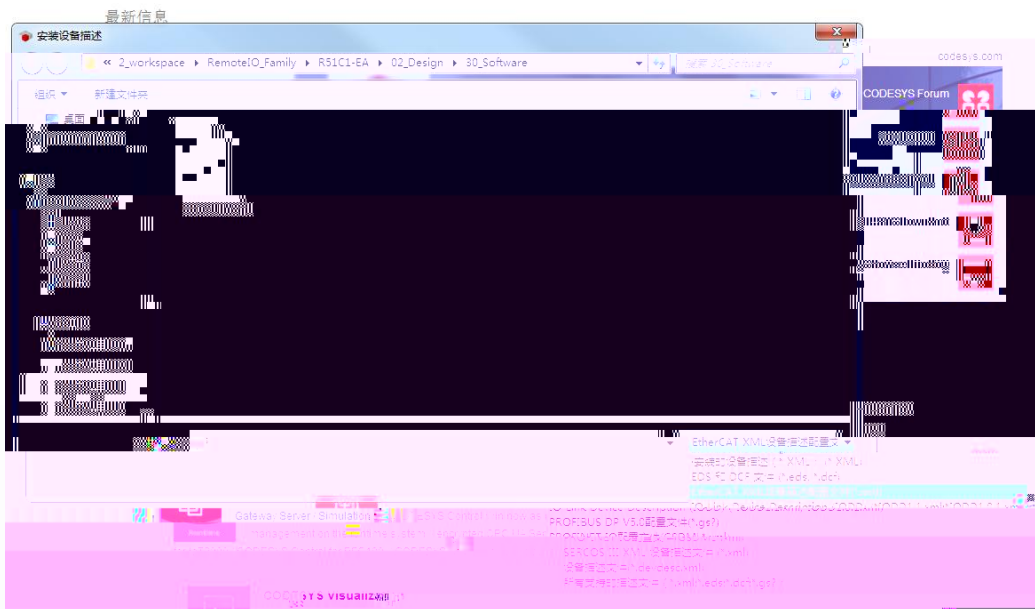


CODESYS V3.5 SP6 Patch 1



18 CODESYS

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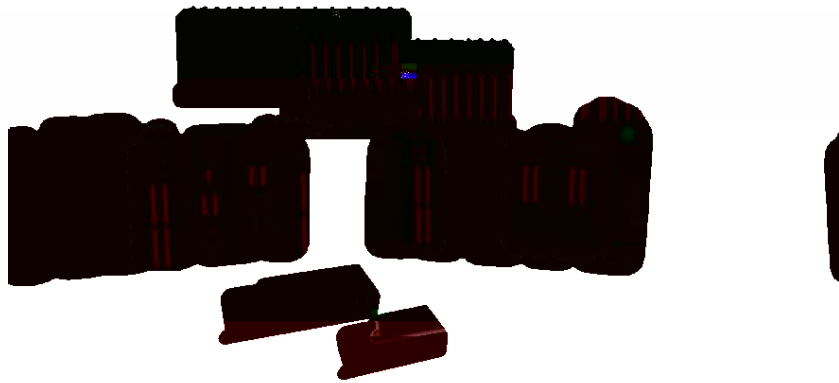
19CODESYS

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